

48-00093



#### COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION AIR QUALITY PROGRAM

STATE ONLY NATURAL MINOR OPERATING PERMIT

| Issue Date:  | July 23, 2024   | Effective Date:  | August 28, 2024   |  |  |  |
|--|---|--|---|--|--|--|
| Expiration Date:   | August 28, 2029   |  |   |  |  |  |
| amende<br>permitte<br>operate<br>condition<br>with all a<br>The regu | cordance with the provisions of the Air Pollu<br>d, and 25 Pa. Code Chapter 127, the Ow<br>e) identified below is authorized by the D<br>the air emission source(s) more fully descri<br>ns specified in this permit. Nothing in this per<br>applicable Federal, State and Local laws and<br>ulatory or statutory authority for each permit of<br>ermit are federally enforceable unless otherw | oner, [and Operator if note<br>epartment of Environment<br>bed in this permit. This Fa<br>ermit relieves the permittee<br>regulations. | ed] (hereinafter referred to as<br>tal Protection (Department) to<br>cility is subject to all terms and<br>e from its obligations to comply |  |  |  |
| State Only Permit No: 48-00093                                       |   |  |   |  |  |  |
| Natural Minor  |   |  |   |  |  |  |
|  | Federal Tax Id - Pla  | nt Code: 52-0566603-2  |   |  |  |  |
|  | Owner   | Information  |   |  |  |  |
| Nar  | ne: OLDCASTLE APG NORTHEAST INC   |  |   |  |  |  |
| Mailing Addre  | ss: 800 UHLER RD  |  |   |  |  |  |
|  | EASTON, PA 18040-6617   |  |   |  |  |  |
|  | Plant   | Information  |   |  |  |  |
| Plant: OLD   | CASTLE APG/EASTON   |  |   |  |  |  |
| Location: 48   | Northampton County  | 48917 Forks  | Township  |  |  |  |
| SIC Code: 3271 Manufacturing - Concrete Block And Brick              |   |  |   |  |  |  |
|  | Respor  | nsible Official  |   |  |  |  |
| Name: MATT   | EARLES  |  |   |  |  |  |
| Title: VP OF   | PERATIONS   |  |   |  |  |  |
| Phone: (610)   | 787 - 2258  | Email: matt.earles@oldo  | castle.com  |  |  |  |
|  | Permit C  | ontact Person  |   |  |  |  |
| Name: PATR   |   |  |   |  |  |  |
| Title: EHS [<br>Phone: (717)   |   | Email: patrick.smith@old   | dcastle.com   |  |  |  |
|  |   |  |   |  |  |  |
| [Signature]  |   |  |   |  |  |  |
|  | ZNER, NORTHEAST REGION AIR PROGRA   | AM MANAGER   |   |  |  |  |





## **SECTION A. Table of Contents**

#### Section A. Facility/Source Identification

Table of Contents Site Inventory List

#### Section B. General State Only Requirements

- #001 Definitions.
- #002 Operating Permit Duration.
- #003 Permit Renewal.
- #004 Operating Permit Fees under Subchapter I.
- #005 Transfer of Operating Permits.
- #006 Inspection and Entry.
- #007 Compliance Requirements.
- #008 Need to Halt or Reduce Activity Not a Defense.
- #009 Duty to Provide Information.
- #010 Revising an Operating Permit for Cause.
- #011 Operating Permit Modifications
- #012 Severability Clause.
- #013 De Minimis Emission Increases.
- #014 Operational Flexibility.
- #015 Reactivation of Sources
- #016 Health Risk-based Emission Standards and Operating Practice Requirements.
- #017 Circumvention.
- #018 Reporting Requirements.
- #019 Sampling, Testing and Monitoring Procedures.
- #020 Recordkeeping.
- #021 Property Rights.
- #022 Alternative Operating Scenarios.
- #023 Reporting
- #024 Report Format

#### Section C. Site Level State Only Requirements

- C-I: Restrictions
- C-II: Testing Requirements
- C-III: Monitoring Requirements
- C-IV: Recordkeeping Requirements
- C-V: Reporting Requirements
- C-VI: Work Practice Standards
- C-VII: Additional Requirements
- C-VIII: Compliance Certification
- C-IX: Compliance Schedule

#### Section D. Source Level State Only Requirements

- D-I: Restrictions
- D-II: Testing Requirements
- D-III: Monitoring Requirements
- D-IV: Recordkeeping Requirements
- D-V: Reporting Requirements
- D-VI: Work Practice Standards
- D-VII: Additional Requirements

Note: These same sub-sections are repeated for each source!

#### Section E. Source Group Restrictions

E-I: Restrictions

48-00093

OLDCASTLE APG/EASTON



**SECTION A. Table of Contents** 

- E-II: Testing Requirements
- E-III: Monitoring Requirements
- E-IV: Recordkeeping Requirements
- E-V: Reporting Requirements
- E-VI: Work Practice Standards
- E-VII: Additional Requirements

#### Section F. Alternative Operating Scenario(s)

- F-I: Restrictions
- F-II: Testing Requirements
- F-III: Monitoring Requirements
- F-IV: Recordkeeping Requirements
- F-V: Reporting Requirements
- F-VI: Work Practice Standards
- F-VII: Additional Requirements

#### Section G. Emission Restriction Summary

Section H. Miscellaneous





SECTION A. Site Inventory List

| Source | ID Source Name                   | Capacity/Throughput | Fuel/Material |
|--------|----------------------------------|---------------------|---------------|
| 101    | CONCRETE BLOCK/PAVER PLANT       |                     |               |
| 104    | ROTARY DRYER-100 TPH             |                     |               |
| 105    | ROTARY COOLER-100 TPH            |                     |               |
| C01    | FABRIC COLLECTOR FOR BLOCK PLANT |                     |               |
| C104   | FABRIC COLLECTOR FOR DRYER       |                     |               |
| C105   | FABRIC COLLECTOR FOR COOLER      |                     |               |
| S01    | FABRIC COLLECTOR STACK           |                     |               |
| S104   | FABRIC COLLECTOR STACK           |                     |               |
| S105   | FABRIC COLLECTOR STACK           |                     |               |

| PERMIT MAPS  |
|--|
| $\begin{array}{c} PROC \\ 101 \end{array} \longrightarrow \begin{array}{c} CNTL \\ C01 \end{array} \longrightarrow \begin{array}{c} STAC \\ S01 \end{array}$ |
| $\begin{array}{c} PROC\\ 104 \end{array} \longrightarrow \begin{array}{c} CNTL\\ C104 \end{array} \longrightarrow \begin{array}{c} STAC\\ S104 \end{array}$  |
| $\begin{array}{c} PROC\\ 105 \end{array} \longrightarrow \begin{array}{c} CNTL\\ C105 \end{array} \longrightarrow \begin{array}{c} STAC\\ S105 \end{array}$  |





## #001 [25 Pa. Code § 121.1] Definitions. Words and terms that are not otherwise defined in this permit shall have the meanings set forth in Section 3 of the Air Pollution Control Act (35 P.S. § 4003) and in 25 Pa. Code § 121.1. #002 [25 Pa. Code § 127.446] **Operating Permit Duration.** (a) This operating permit is issued for a fixed term of five (5) years and shall expire on the date specified on Page 1 of this permit. (b) The terms and conditions of the expired permit shall automatically continue pending issuance of a new operating permit, provided the permittee has submitted a timely and complete application and paid applicable fees required under 25 Pa. Code Chapter 127, Subchapter I and the Department is unable, through no fault of the permittee, to issue or deny a new permit before the expiration of the previous permit. #003 [25 Pa. Code §§ 127.412, 127.413, 127.414, 127.446 & 127.703(b)] Permit Renewal. (a) The permittee shall submit a timely and complete application for renewal of the operating permit to the appropriate Regional Air Program Manager. The application for renewal of the operating permit shall be submitted at least six (6) months and not more than 18 months before the expiration date of this permit. (b) The application for permit renewal shall include the current permit number, a description of any permit revisions that occurred during the permit term, and any applicable requirements that were promulgated and not incorporated into the permit during the permit term. An application is complete if it contains sufficient information to begin processing the application, has the applicable sections completed and has been signed by a responsible official. (c) The permittee shall submit with the renewal application a fee for the processing of the application as specified in 25 Pa. Code § 127.703(b). The fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" and submitted with the fee form to the respective regional office. (d) The renewal application shall also include submission of proof that the local municipality and county, in which the facility is located, have been notified in accordance with 25 Pa. Code § 127.413. (e) The application for renewal of the operating permit shall also include submission of supplemental compliance review forms in accordance with the requirements of 25 Pa. Code § 127.412(b) and § 127.412(j). (f) The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information as necessary to address any requirements that become applicable to the source after the permittee submits a complete application, but prior to the date the Department takes action on the permit application. #004 [25 Pa. Code § 127.703] **Operating Permit Fees under Subchapter I.** (a) The permittee shall pay the annual operating permit maintenance fee according to the following fee schedule in either paragraph (1) or (2) in accordance with 25 Pa. Code § 127.703(d) on or before December 31 of each year for the next calendar year. (1) For a synthetic minor facility, a fee equal to: (i) Four thousand dollars (\$4,000) for calendar years 2021-2025. (ii) Five thousand dollars (\$5,000) for calendar years 2026-2030. (iii) Six thousand three hundred dollars (\$6,300) for the calendar years beginning with 2031.





(2) For a facility that is not a synthetic minor, a fee equal to:

(i) Two thousand dollars (\$2,000) for calendar years 2021-2025.

(ii) Two thousand five hundred dollars (\$2,500) for calendar years 2026-2030.

(iii) Three thousand one hundred dollars (\$3,100) for the calendar years beginning with 2031.

(b) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#### #005 [25 Pa. Code §§ 127.450 (a)(4) and 127.464]

#### **Transfer of Operating Permits.**

(a) This operating permit may not be transferred to another person, except in cases of transfer-of-ownership that are documented and approved by the Department.

(b) In accordance with 25 Pa. Code § 127.450(a)(4), a change in ownership of the source shall be treated as an administrative amendment if the Department determines that no other change in the permit is required and a written agreement has been submitted to the Department identifying the specific date of the transfer of permit responsibility, coverage and liability between the current and the new permittee and a compliance review form has been submitted to, and the permit transfer has been approved by, the Department.

(c) This operating permit is valid only for those specific sources and the specific source locations described in this permit.

#### #006 [25 Pa. Code § 127.441 and 35 P.S. § 4008]

#### Inspection and Entry.

(a) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Department or authorized representatives of the Department to perform the following:

(1) Enter at reasonable times upon the permittee's premises where a source is located or emissions related activity is conducted, or where records are kept under the conditions of this permit;

(2) Have access to and copy, at reasonable times, any records that are kept under the conditions of this permit;

(3) Inspect at reasonable times, any facilities, equipment including monitoring and air pollution control equipment, practices, or operations regulated or required under this permit;

(4) Sample or monitor, at reasonable times, any substances or parameters, for the purpose of assuring compliance with the permit or applicable requirements as authorized by the Clean Air Act, the Air Pollution Control Act, or the regulations promulgated under the Acts.

(b) Pursuant to 35 P.S. § 4008, no person shall hinder, obstruct, prevent or interfere with the Department or its personnel in the performance of any duty authorized under the Air Pollution Control Act or regulations adopted thereunder including denying the Department access to a source at this facility. Refusal of entry or access may constitute grounds for permit revocation and assessment of criminal and/or civil penalties.

(c) Nothing in this permit condition shall limit the ability of the EPA to inspect or enter the premises of the permittee in accordance with Section 114 or other applicable provisions of the Clean Air Act.

# #007 [25 Pa. Code §§ 127.441 & 127.444]

**Compliance Requirements.** 

(a) The permittee shall comply with the conditions of this operating permit. Noncompliance with this permit constitutes a violation of the Clean Air Act and the Air Pollution Control Act and is grounds for one or more of the following:





- (1) Enforcement action
- (2) Permit termination, revocation and reissuance or modification
- (3) Denial of a permit renewal application

(b) A person may not cause or permit the operation of a source which is subject to 25 Pa. Code Article III unless the source(s) and air cleaning devices identified in the application for the plan approval and operating permit and the plan approval issued for the source is operated and maintained in accordance with specifications in the applications and the conditions in the plan approval and operating permit issued by the Department. A person may not cause or permit the operation of an air contamination source subject to 25 Pa. Code Chapter 127 in a manner inconsistent with good operating practices.

(c) For purposes of Sub-condition (b) of this permit condition, the specifications in applications for plan approvals and operating permits are the physical configurations and engineering design details which the Department determines are essential for the permittee's compliance with the applicable requirements in this State-Only permit. Nothing in this sub-condition shall be construed to create an independent affirmative duty upon the permittee to obtain a predetermination from the Department for physical configuration or engineering design detail changes made by the permittee.

#### #008 [25 Pa. Code § 127.441]

#### Need to Halt or Reduce Activity Not a Defense.

It shall not be a defense for the permittee in an enforcement action that it was necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

#### #009 [25 Pa. Code §§ 127.442(a) & 127.461]

#### Duty to Provide Information.

(a) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of each source at the facility.

(b) The permittee shall furnish to the Department, in writing, information that the Department may request to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Department copies of records that the permittee is required to maintain in accordance with this permit.

#### #010 [25 Pa. Code § 127.461]

#### Revising an Operating Permit for Cause.

This operating permit may be terminated, modified, suspended or revoked and reissued if one or more of the following applies:

(1) The permittee constructs or operates the source subject to the operating permit so that it is in violation of the Air Pollution Control Act, the Clean Air Act, the regulations thereunder, a plan approval, a permit or in a manner that causes air pollution.

(2) The permittee fails to properly or adequately maintain or repair an air pollution control device or equipment attached to or otherwise made a part of the source.

(3) The permittee has failed to submit a report required by the operating permit or an applicable regulation.

(4) The EPA determines that the permit is not in compliance with the Clean Air Act or the regulations thereunder.

#### #011 [25 Pa. Code §§ 127.450, 127.462, 127.465 & 127.703]

#### **Operating Permit Modifications**

(a) The permittee is authorized to make administrative amendments, minor operating permit modifications and significant operating permit modifications, under this permit, as outlined below:





(b) Administrative Amendments. The permittee shall submit the application for administrative operating permit amendments (as defined in 25 Pa. Code § 127.450(a)), according to procedures specified in § 127.450 unless precluded by the Clean Air Act or its regulations.

(c) Minor Operating Permit Modifications. The permittee shall submit the application for minor operating permit modifications (as defined 25 Pa. Code § 121.1) in accordance with 25 Pa. Code § 127.462.

(d) Significant Operating Permit Modifications. The permittee shall submit the application for significant operating permit modifications in accordance with 25 Pa. Code § 127.465.

(e) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#### #012 [25 Pa. Code § 127.441]

Severability Clause.

The provisions of this permit are severable, and if any provision of this permit is determined by a court of competent jurisdiction to be invalid or unenforceable, such a determination will not affect the remaining provisions of this permit.

#### #013 [25 Pa. Code § 127.449]

#### De Minimis Emission Increases.

(a) This permit authorizes de minimis emission increases in accordance with 25 Pa. Code § 127.449 so long as the permittee provides the Department with seven (7) days prior written notice before commencing any de minimis emissions increase. The written notice shall:

(1) Identify and describe the pollutants that will be emitted as a result of the de minimis emissions increase.

(2) Provide emission rates expressed in tons per year and in terms necessary to establish compliance consistent with any applicable requirement.

(b) The Department may disapprove or condition de minimis emission increases at any time.

(c) Except as provided below in (d), the permittee is authorized to make de minimis emission increases (expressed in tons per year) up to the following amounts without the need for a plan approval or prior issuance of a permit modification:

(1) Four tons of carbon monoxide from a single source during the term of the permit and 20 tons of carbon monoxide at the facility during the term of the permit.

(2) One ton of NOx from a single source during the term of the permit and 5 tons of NOx at the facility during the term of the permit.

(3) One and six-tenths tons of the oxides of sulfur from a single source during the term of the permit and 8.0 tons of oxides of sulfur at the facility during the term of the permit.

(4) Six-tenths of a ton of PM10 from a single source during the term of the permit and 3.0 tons of PM10 at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(5) One ton of VOCs from a single source during the term of the permit and 5.0 tons of VOCs at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(d) In accordance with § 127.14, the permittee is authorized to install the following minor sources without the need for a plan approval or permit modification:





(1) Air conditioning or ventilation systems not designed to remove pollutants generated or released from other sources.

(2) Combustion units rated at 2,500,000 or less Btu per hour of heat input.

(3) Combustion units with a rated capacity of less than 10,000,000 Btu per hour heat input fueled by natural gas supplied by a public utility or by commercial fuel oils which are No. 2 or lighter, viscosity less than or equal to 5.82 c St, and which meet the sulfur content requirements of 25 Pa. Code §123.22 (relating to combustion units). For purposes of this permit, commercial fuel oil shall be virgin oil which has no reprocessed, recycled or waste material added.

(4) Space heaters which heat by direct heat transfer.

(5) Laboratory equipment used exclusively for chemical or physical analysis.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(e) This permit does not authorize de minimis emission increases if the emissions increase would cause one or more of the following:

(1) Increase the emissions of a pollutant regulated under Section 112 of the Clean Air Act except as authorized in Subparagraphs (c)(4) and (5) of this permit condition.

(2) Subject the facility to the prevention of significant deterioration requirements in 25 Pa. Code Chapter 127, Subchapter D and/or the new source review requirements in Subchapter E.

(3) Violate any applicable requirement of this permit, the Air Pollution Control Act, the Clean Air Act, or the regulations promulgated under either of the acts.

(f) Emissions authorized under this permit condition shall be included in the monitoring, recordkeeping and reporting requirements of this permit.

(g) Except for de minimis emission increases, installation of minor sources made pursuant to this permit condition and Plan Approval Exemptions under 25 Pa. Code § 127.14 (relating to exemptions), the permittee is prohibited from making changes or engaging in activities that are not specifically authorized under this permit without first applying for a plan approval. In accordance with § 127.14(b), a plan approval is not required for the construction, modification, reactivation, or installation of the sources creating the de minimis emissions increase.

(h) The permittee may not meet de minimis emission threshold levels by offsetting emission increases or decreases at the same source.

#### #014 [25 Pa. Code § 127.3]

#### **Operational Flexibility.**

The permittee is authorized to make changes within the facility in accordance with the regulatory provisions outlined in 25 Pa. Code § 127.3 (relating to operational flexibility) to implement the operational flexibility requirements provisions authorized under Section 6.1(i) of the Air Pollution Control Act and the operational flexibility terms and conditions of this permit. The provisions in 25 Pa. Code Chapter 127 which implement the operational flexibility requirements include the following:

- (1) Section 127.14 (relating to exemptions)
- (2) Section 127.447 (relating to alternative operating scenarios)
- (3) Section 127.448 (relating to emissions trading at facilities with Federally enforceable emissions caps)
- (4) Section 127.449 (relating to de minimis emission increases)
- (5) Section 127.450 (relating to administrative operating permit amendments)





| SECT     | ION B. General State Only Requirements   |
|----------|--|
|          | (6) Section 127.462 (relating to minor operating permit modifications)   |
|          | (7) Subchapter H (relating to general plan approvals and general operating permits)  |
| #015     | [25 Pa. Code § 127.11a]  |
| Reactiv  | ation of Sources   |
|          | (a) The permittee may not reactivate a source that has been out of operation or production for at least one year unless the reactivation is conducted in accordance with a plan approval granted by the Department or in accordance with reactivation and maintenance plans developed and approved by the Department in accordance with 25 Pa. Code § 127.11a(a).  |
|          | (b) A source which has been out of operation or production for more than five (5) years but less than 10 years may be reactivated and will not be considered a new source if the permittee satisfies the conditions specified in 25 Pa. Code § 127.11a(b).   |
| #016     | [25 Pa. Code § 127.36]   |
| Health F | Risk-based Emission Standards and Operating Practice Requirements.   |
|          | (a) When needed to protect public health, welfare and the environment from emissions of hazardous air pollutants from new and existing sources, the permittee shall comply with the health risk-based emission standards or operating practice requirements imposed by the Department, except as precluded by §§ 6.6(d)(2) and (3) of the Air Pollution Control Act [35 P.S. § 4006.6(d)(2) and (3)].  |
|          | (b) A person challenging a performance or emission standard established by the Department has the burden to demonstrate that performance or emission standard does not meet the requirements of Section 112 of the Clean Air Act.  |
| #017     | [25 Pa. Code § 121.9]  |
| Circum   | vention.   |
|          | No person may permit the use of a device, stack height which exceeds good engineering practice stack height,<br>dispersion technique or other technique which, without resulting in reduction of the total amount of air contaminants<br>emitted, conceals or dilutes an emission of air contaminants which would otherwise be in violation of 25 Pa. Code<br>Article III, except that with prior approval of the Department, the device or technique may be used for control of malodors. |
| #018     | [25 Pa. Code §§ 127.402(d) & 127.442]  |
| Reporti  | ng Requirements.   |
|          | (a) The permittee shall comply with the applicable reporting requirements of the Clean Air Act, the regulations thereunder, the Air Pollution Control Act and 25 Pa. Code Article III including Chapters 127, 135 and 139.   |
|          | (b) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of any air contamination source.  |
|          |  |
|          | (c) Reports, test data, monitoring data, notifications and requests for renewal of the permit shall be submitted to the:   |
|          | <ul> <li>(c) Reports, test data, monitoring data, notifications and requests for renewal of the permit shall be submitted to the:</li> <li>Regional Air Program Manager</li> <li>PA Department of Environmental Protection</li> <li>(At the address given in the permit transmittal letter, or otherwise notified)</li> </ul>  |
|          | Regional Air Program Manager<br>PA Department of Environmental Protection<br>(At the address given in the permit transmittal letter, or otherwise  |





# **SECTION B. General State Only Requirements** records, reports or information which meet the confidentiality requirements of § 4013.2 of the Air Pollution Control Act and §§ 112(d) and 114(c) of the Clean Air Act. The permittee may not request a claim of confidentiality for any emissions data generated for the facility. #019 [25 Pa. Code §§ 127.441(c) & 135.5] Sampling, Testing and Monitoring Procedures. (a) The permittee shall comply with the monitoring, recordkeeping or reporting requirements of 25 Pa. Code Chapter 139 and the other applicable requirements of 25 Pa. Code Article III and additional requirements related to monitoring, reporting and recordkeeping required by the Clean Air Act and the regulations thereunder including the Compliance Assurance Monitoring requirements of 40 CFR Part 64, where applicable. (b) Unless alternative methodology is required by the Clean Air Act and regulations adopted thereunder, sampling, testing and monitoring required by or used by the permittee to demonstrate compliance with any applicable regulation or permit condition shall be conducted in accordance with the requirements of 25 Pa. Code Chapter 139. #020 [25 Pa. Code §§ 127.441(c) and 135.5] Recordkeeping. (a) The permittee shall maintain and make available, upon request by the Department, the following records of monitored information: (1) The date, place (as defined in the permit) and time of sampling or measurements. (2) The dates the analyses were performed. (3) The company or entity that performed the analyses. (4) The analytical techniques or methods used. (5) The results of the analyses. (6) The operating conditions as existing at the time of sampling or measurement. (b) The permittee shall retain records of any required monitoring data and supporting information for at least five (5) years from the date of the monitoring, sample, measurement, report or application. Supporting information includes the calibration data and maintenance records and original strip-chart recordings for continuous monitoring instrumentation, and copies of reports required by the permit. (c) The permittee shall maintain and make available to the Department upon request, records including computerized records that may be necessary to comply with the reporting, recordkeeping and emission statement requirements in 25 Pa. Code Chapter 135 (relating to reporting of sources). In accordance with 25 Pa. Code Chapter 135, § 135.5, such records may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions. #021 [25 Pa. Code § 127.441(a)] **Property Rights.** This permit does not convey any property rights of any sort, or any exclusive privileges. #022 [25 Pa. Code § 127.447] Alternative Operating Scenarios. The permittee is authorized to make changes at the facility to implement alternative operating scenarios identified in this permit in accordance with 25 Pa. Code § 127.447.





#### #023 [25 Pa. Code §135.3]

#### Reporting

(a) If the facility is a Synthetic Minor Facility, the permittee shall submit by March 1 of each year an annual emissions report for the preceding calendar year. The report shall include information for all active previously reported sources, new sources which were first operated during the preceding calendar year, and sources modified during the same period which were not previously reported. All air emissions from the facility should be estimated and reported.

(b) A source owner or operator of a Synthetic Minor Facility may request an extension of time from the Department for the filing of an annual emissions report, and the Department may grant the extension for reasonable cause.

## #024 [25 Pa. Code §135.4]

#### **Report Format**

If applicable, the emissions reports shall contain sufficient information to enable the Department to complete its emission inventory. Emissions reports shall be made by the source owner or operator in a format specified by the Department.





## I. RESTRICTIONS.

## **Emission Restriction(s).**

## # 001 [25 Pa. Code §123.1]

#### Prohibition of certain fugitive emissions

No person may permit the emission into the outdoor atmosphere of a fugitive air contaminant from a source other than the following:

(1) Construction or demolition of buildings or structures.

(2) Grading, paving and maintenance of roads and streets.

(3) Use of roads and streets. Emissions from material in or on trucks, railroad cars and other vehicular equipment are not considered as emissions from use of roads and streets.

(4) Clearing of land.

(5) Stockpiling of materials.

(6) Open burning operations.

(7) Sources and classes of sources other than those identified above, for which the operator has obtained a determination from the Department that fugitive emissions from the source, after appropriate control, meet the following requirements:

(i) The emissions are of minor significance with respect to causing air pollution; and

(ii) The emissions are not preventing or interfering with the attainment or maintenance of any ambient air quality standard.

#### # 002 [25 Pa. Code §123.2] Fugitive particulate matter

# A person may not permit fugitive particulate matter to be emitted into the outdoor atmosphere from a source specified in Site Level Condition #001 if such emissions are visible at the point the emissions pass outside the person's property.

#### # 003 [25 Pa. Code §123.31]

#### Limitations

A person may not permit the emission into the outdoor atmosphere of any malodorous air contaminants from any source in a manner that the malodors are detectable outside the property of the person on whose land the source is being operated.

## # 004 [25 Pa. Code §123.41]

#### Limitations

A person may not permit the emission into the outdoor atmosphere of visible air contaminants in such a manner that the opacity of the emission is either of the following:

(1) Equal to or greater than 20% for a period or periods aggregating more than three minutes in any 1 hour.(2) Equal to or greater than 60% at any time.

#### # 005 [25 Pa. Code §123.42]

#### Exceptions

The emission limitations of 25 Pa. Code Section 123.41 shall not apply when:

(1) The presence of uncombined water is the only reason for failure of the emission to meet the limitations;

(2) The emission results from the operation of equipment used solely to train and test persons in observing the opacity of visible emissions;

(3) The emission results from sources specified in Site Level Condition #001.

#### II. TESTING REQUIREMENTS.

#### # 006 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

If at any time the Department has cause to believe that air contaminant emissions from the aforementioned source(s) may be in excess of the limitations specified in, or established pursuant to, any applicable rule or regulation contained in Article III of the Rules and Regulations of the Department of Environmental Protection, the company shall be required to conduct whatever tests are deemed necessary by the Department to determine the actual emission rate(s). Such testing shall be conducted in accordance with the provisions of Chapter 139 of the Rules and Regulations of the Department of Environmental Protection, where applicable, and in accordance with any restrictions or limitations established by the Department at such time as it notified the company that testing is required.







## # 007 [25 Pa. Code §139.1]

#### Sampling facilities.

Upon the request of the Department, the permittee shall provide adequate sampling ports, safe sampling platforms and adequate utilities for the performance by the Department of tests on such source. The Department will set forth, in the request, the time period in which the facilities shall be provided as well as the specifications for such facilities.

#### # 008 [25 Pa. Code §139.11] General requirements.

(a) As specified in 25 Pa. Code Section 139.11(1), performance tests shall be conducted while the source is operating at maximum routine operating conditions or under such other conditions, within the capacity of the equipment, as may be requested by the Department.

(b) As specified in 25 Pa. Code Section 139.11(2), the Department will consider test results for approval where sufficient information is provided to verify the source conditions existing at the time of the test and where adequate data is available to show the manner in which the test was conducted. Information submitted to the Department shall include, as a minimum, all of the following:

(1) A thorough source description, including a description of any air cleaning devices and the flue.

(2) Process conditions, for example, the charging rate of raw material or rate of production of final product, boiler

pressure, oven temperature and other conditions which may effect emissions from the process.

(3) The location of sampling ports.

(4) Effluent characteristics, including velocity, temperature, moisture content, gas density (percentage of CO, CO2, O2 and N2), static and barometric pressures.

(5) Sample collection techniques employed, including procedures used, equipment descriptions and data to verify that isokinetic sampling for particulate matter collection occurred and that acceptable test conditions were met.

(6) Laboratory procedures and results.

(7) Calculated results.

#### III. MONITORING REQUIREMENTS.

#### # 009 [25 Pa. Code §123.43]

#### Measuring techniques

Visible emissions may be measured using either of the following:

(1) A device approved by the Department and maintained to provide accurate opacity measurements.

(2) Observers, trained and qualified, to measure plume opacity with the naked eye or with the aid of any devices approved by the Department.

#### # 010 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

The owner or operator shall perform monitoring of the facility at least once per operating day for the presence of visible and fugitive emissions and malodors. The owner or operator shall take immediate corrective action to eliminate any emissions that are out of compliance with the plant's operating permit. A Method 9 reading is not required for the evaluation of visible emissions.

#### IV. RECORDKEEPING REQUIREMENTS.

#### # 011 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

The company shall maintain a file containing all records and other data that are required to be collected pursuant to the various provisions of this operating permit. The file shall include, but not be limited to: all air pollution controls systems performance evaluations and records of calibrations checks, adjustments and maintenance performed on all equipment which is subject to this operating permit. All measurements, records and other data required to be maintained by the company shall be retained for at least five (5) years following the date on which such measurements, records or data are recorded.







## # 012 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

All inspection results for visible, fugitive, or malodor emissions, shall be recorded in a logbook. The logbook shall be maintained on-site and be made available to the Department upon request. At a minimum, the permittee shall record the date, time, results of the inspection, and individual conducting the inspection.

#### V. REPORTING REQUIREMENTS.

#### # 013 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

Pursuant to 25 Pa. Code § 135.3, a person who owns or operates an air contamination source to which 25 Pa. Code, Chapter 135 (relating to reporting of sources) applies and who has previously been advised by the Department to submit an annual emissions report shall submit by March 1 of each year an emission report for the preceding calendar year. The report shall include information for all previously reported air contamination sources, new air contamination sources that were first operated during the preceding calendar year and air contamination sources modified during the same period that were not previously reported.

An owner or operator who receives initial notification by the Department that an emission report is necessary shall submit the report within sixty (60) days after receiving notification or by March 1 of the year following the year for which the report is required, whichever is later.

#### # 014 [25 Pa. Code §127.441] Operating permit terms and conditions.

The company, within one hour of occurrence, shall notify the Department, at 610-861-2070, of any malfunction of the source(s) or associated air cleaning device(s) which results in, or may possibly be resulting in, the emission of air contaminants in excess of the limitations specified in, or established pursuant to, any applicable rule or regulation contained in Article III of the Rules and Regulations of the Department of Environmental Protection. A written report shall be submitted to the Department within two working days following the incident describing the malfunctions and corrective actions taken.

Any changes in the location of the aforementioned source, or any changes in the process or control equipment would be consider a modification and would require the submittal of an amended application for plan approval in accordance with the provisions of 25 PA Code 127.11 and 127.12.

Any notification as a result of any condition herein should be directed to:

Air Quality Program Manager Department of Environmental Protection 2 Public Square Wilkes-Barre, PA 18701-1915

#### VI. WORK PRACTICE REQUIREMENTS.

#### # 015 [25 Pa. Code §123.1] Prohibition of certain fugitive emissions

The permittee shall take all reasonable actions to prevent particulate matter from becoming airborne from any source specified in Site Level Condition #001. These actions shall include, but not be limited to, the following:

(1) Use, where possible, of water or chemicals for control of dust in the demolition of buildings or structures, construction operations, the grading of roads or clearing of land.

(2) Application of asphalt, oil, or suitable chemicals on dirt roads, material stockpiles and other surfaces which may give rise to airborne dusts.

(3) Paving and maintenance of roadways.

(4) Prompt removal of earth or other material from paved streets onto which earth or other material has been transported by trucking or earth moving equipment, erosion by water, or other means.





#### # 016 [25 Pa. Code §127.441] Operating permit terms and conditions.

(a) All in-plant roads shall be maintained to prevent particulate matter from becoming airborne in accordance with 25 Pa. Code §§ 123.1 and 123.2.

(b) All unpaved in-plant roads shall be watered once per day during warm weather, at the start of each shift, if no precipitation has fallen within the previous twenty four (24) hours, and as needed thereafter on a preventative basis such that visible fugitive emissions are controlled in accordance with 25 Pa. Code §§ 123.1 and 123.2. Other methods of dust control may be used when weather conditions make the watering of unpaved roads hazardous.

## # 017 [25 Pa. Code §129.14]

#### Open burning operations

(a) The permittee may not permit the open burning of material in a manner that:

(1) The emissions are visible, at any time, at the point such emissions pass outside the property of the person on whose land the open burning is being conducted.

(2) Malodorous air contaminants from the open burning are detectable outside the property of the person on whose land the open burning is being conducted.

(3) The emissions interfere with the reasonable enjoyment of life or property.

- (4) The emissions cause damage to vegetation or property.
- (5) The emissions are or may be deleterious to human or animal health.

(b) Exceptions. The requirements above do not apply where the open burning operations result from a fire set for either of the following reasons:

(1) To prevent or abate a fire hazard, when approved by the Department and set by or under the supervision of a public officer.

(2) To instruct personnel in fire fighting, when approved by the Department.

(3) For the prevention and control of disease or pests, when approved by the Department.

(4) In conjunction with the production of agricultural commodities in their unmanufactured state on the premises of the farm operation.

(5) For the burning of domestic refuse, when the fire is on the premises of a structure occupied solely as a dwelling by two families or less and when the refuse results from the normal occupancy of the structure.

(6) For recreational or ceremonial purposes.

(7) Solely for cooking food.

(c) This permit does not constitute authorization to burn solid waste pursuant to Section 610(3) of the Solid Waste management Act, 35 P.S. Section 6018.610(3), or any other provision of the Solid Waste Management Act.

#### VII. ADDITIONAL REQUIREMENTS.

#### # 018 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

The company shall not impose conditions upon or otherwise restrict the Department's access to the aforementioned sources and/or any associated air cleaning device(s) and shall allow the Department to have access at any time to said source(s) and associated air cleaning device(s) with such measuring and recording equipment, including equipment recording visual observations, as the Department deems necessary and proper for performing its duties and for the effective enforcement of the Air Pollution Control Act.

#### VIII. COMPLIANCE CERTIFICATION.

No additional compliance certifications exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

#### IX. COMPLIANCE SCHEDULE.

No compliance milestones exist.



OLDCASTLE APG/EASTON



## SECTION D. Source Level Requirements

Source ID: 101

#### Source Name: CONCRETE BLOCK/PAVER PLANT

Source Capacity/Throughput:



#### I. RESTRICTIONS.

#### **Emission Restriction(s).**

#### # 001 [25 Pa. Code §127.441] Operating permit terms and conditions.

Pursuant to the Best Available Technology (BAT) provisions of 25 Pa. Code Section 127.12 (a)(5), particulate emissions from the fabric collector(s) shall not exceed 0.02 grain/dscf.

#### II. TESTING REQUIREMENTS.

#### # 002 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

If at any time the Department has cause to believe that air contaminant emissions from the aforementioned source(s) may be in excess of the limitations specified in, or established pursuant to, any applicable rule or regulation contained in Article III of the Rules and Regulations of the Department of Environmental Protection, the company shall be required to conduct whatever tests are deemed necessary by the Department to determine the actual emission rate(s). Such testing shall be conducted in accordance with the provisions of Chapter 139 of the Rules and Regulations of the Department of Environmental Protection, where applicable, and in accordance with any restrictions or limitations established by the Department at such time as it notified the company that testing is required.

#### III. MONITORING REQUIREMENTS.

#### # 003 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

The fabric collector(s) must be equipped with a device for monitoring the pressure differential across the collector(s). Readings of the pressure drop shall be recorded once per week.

#### IV. RECORDKEEPING REQUIREMENTS.

#### # 004 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

A record of the weekly pressure drop readings shall be maintained on-site and shall be made available to the Department upon request.

#### V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

#### VI. WORK PRACTICE REQUIREMENTS.

#### # 005 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

The company shall keep on hand a sufficient quantity of spare fabric collector bags for the fabric collector(s) associated with the aforementioned source(s) in order to be able to immediately replace any bags requiring replacement due to deterioration resulting from routine operation of the source(s) and fabric collector(s).





#### VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).



OLDCASTLE APG/EASTON



## SECTION D. Source Level Requirements

Source ID: 104

Source Name: ROTARY DRYER-100 TPH

Source Capacity/Throughput:



#### I. RESTRICTIONS.

#### **Emission Restriction(s).**

#### # 001 [25 Pa. Code §127.441] Operating permit terms and conditions.

Pursuant to Best Available Technology (BAT) requirement of 25 Pa. Code §§127.1 and 127.12, the facility is subject to the following air contaminant emission limitations from the dryer plant.

i. The filterable particulate matter emissions in the exhaust of fabric collector (baghouse) shall not exceed 0.02 grains per dry standard cubic foot of effluent gas volume.

ii. There shall be no visible air contaminant emissions from the exhaust of the baghouse.

iii. NOX - 0.10 lb/MMBtu

iv. CO - 0.122 lb/MMBtu

## # 002 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

Pursuant to 25 Pa. Code 25 § 123.1(a), there shall be no fugitive emissions from this facility at any time, except those that are a direct result of stockpiling or use of roads. Pursuant to 25 Pa. Code § 123.1(c), all reasonable actions shall be taken to prevent particulate matter that may arise from stockpiling or use of roads from becoming airborne. Pursuant to 25 Pa.Code § 123.2 (relating to fugitive particulate matter), fugitive emissions shall not cross the owner or operator's property line at any time.

#### # 003 [25 Pa. Code §127.441] Operating permit terms and conditions.

No person may permit the emission into the outdoor atmosphere of sulfur oxides from a source in a manner that the concentration of the sulfur oxides, expressed as SO2, in the effluent gas exceeds 500 parts per million, by volume, dry basis.

#### Throughput Restriction(s).

# 004 [25 Pa. Code §127.441] Operating permit terms and conditions.

The dryer plant production shall not exceed one hundred (100) tons per hour.

#### II. TESTING REQUIREMENTS.

## # 005 [25 Pa. Code §127.441] Operating permit terms and conditions.

If at any time the Department has reason to believe that the air contaminant emissions from the exhaust of a fabric collector (baghouse) associated with dryer plant operating under this Permit are, or may be, in excess of any applicable air contaminant emission limitation, the owner or operator shall conduct such stack tests or source tests requested by the Department to determine the actual air contaminant emission rate. The owner or operator shall perform any such testing in accordance with the applicable provisions of 25 Pa. Code, Chapter 139 (relating to sampling and testing) as well as in accordance with any additional requirements or conditions established by the Department at the time the owner or operator is notified, in writing, of the need to conduct testing.





#### III. MONITORING REQUIREMENTS.

## # 006 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

The baghouse shall be equipped with instrumentation to monitor the differential pressure across the unit on a continuous basis. The gauge should be positioned so that it is easily accessed and read.

#### # 007 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

The company shall ensure that the control devices shall be equipped with the applicable monitoring equipment and the monitoring equipment shall be installed, calibrated, operated, and maintained according to the vendor's specifications at all times the control device is in use.

#### IV. RECORDKEEPING REQUIREMENTS.

## # 008 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

a. The owner or operator shall maintain records including the following:

i. Monthly and 12-month rolling total for production;

ii. Daily records shall be made available to the Department upon request;

iii. 12-month rolling total for natural gas used;

iv. 12-month rolling total for each pollutant listed;

v. Daily stack, fugitive and malodor surveys;

vi. Any corrective actions taken to bring facility back into compliance with stack, fugitive, and malodor requirements of this permit; and

vii. Records of tune-up and annual portable monitor testing done.

All logs and required records shall be maintained on site for a minimum of five (5) years and shall be made available to the Department upon request.

## # 009 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

Pursuant to 25 Pa. Code § 135.5 (relating to recordkeeping), the owner or operator shall maintain and make available, upon request by the Department, such records as may be necessary to emonstrate compliance with 25 Pa. Code § 135.3 (relating to reporting). These records may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions. The records shall be retained for a minimum of five (5) years and shall be made available to the Department upon request.

#### # 010 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

The permittee shall record the pressure drop across the baghouse. At a minimum these recordings shall be taken once per week, while the source and baghouse is in operation. The recordings shall be maintained in a logbook and made available to the Department upon request.

#### V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).





## VI. WORK PRACTICE REQUIREMENTS.

#### # 011 [25 Pa. Code §127.441] Operating permit terms and conditions.

The plant shall be:

a. Operated in such a manner as not to cause air pollution as that term is defined in 25 Pa. Code § 121.1;

b. Operated and maintained in a manner consistent with good operating and maintenance practices;

c. Operated and maintained in accordance with practices based on the "manufacturer's specifications;" and

d. Operated and maintained in such a manner that no owner or operator may permit the emission into the outdoor atmosphere of any malodorous air contaminants from any source that the malodors are detectable outside the property of the owner or operator on whose land the facility is being operated in accordance with 25 Pa. Code §123.31 (relating to limitations).

#### # 012 [25 Pa. Code §127.441] Operating permit terms and conditions.

The owner or operator shall conduct a burner tuning procedure in accordance with the manufacturer's specifications to minimize NOx and CO emissions each year. The owner or operator shall comply with the following requirements:

i. The burner shall be tuned so that the emissions do not exceed limits as stated in this permit.

ii. The air-to-fuel ratio controls shall be inspected and adjusted to ensure proper operation in accordance with the manufacturer's specifications.

iii. Monitoring records stating the following information shall be kept on site for a minimum of five years and shall be made available to the Department upon request.

1.) The date of the tuning procedure;

2.) The name of the servicing company and technician;

3.) The production rate (tons/hr) or load before and after tuning;

4.) The CO and NOx concentrations (ppmvd) before and after tuning; and

5.) The percent O2 before and after tuning.

#### # 013 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

The storage and handling of the material collected in the air cleaning device(s) associated with the aforementioned source(s) shall not at any time result in the emission of fugitive air contaminants in excess of the limitations specified in Section 123.1 of chapter 123 of the Rules and Regulations of the Department of Environmental Protection.

#### # 014 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

The aforementioned source(s) may only be operated as long as the associted air pollution control devices are operationed and maintained in accordance with the specifications set forth in the respective plan approval (s) and the application(s) submitted for said plan approval (s) (as approved by the Department), and in accordance with any conditions set forth herein.

#### # 015 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

1. Dust collected in the baghouse filters shall be discharged into closed containers only.

2. The permittee shall keep on hand a sufficient quantity of spare baghouse bags/filters for the baghouse(s) associated with the aforementioned source(s) in order to be able to immediately replace any bags/filters requiring replacement due to deterioration resulting from routine operation of the source(s) and baghouse(s).





#### VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).



OLDCASTLE APG/EASTON



## SECTION D. Source Level Requirements

Source ID: 105

#### Source Name: ROTARY COOLER-100 TPH

Source Capacity/Throughput:



#### I. RESTRICTIONS.

#### **Emission Restriction(s).**

#### # 001 [25 Pa. Code §127.441] Operating permit terms and conditions.

Pursuant to Best Available Technology (BAT) requirement of 25 Pa. Code §§127.1 and 127.12, the facility is subject to the following air contaminant emission limitations from the cooler plant.

i. The filterable particulate matter emissions in the exhaust of fabric collector (baghouse) shall not exceed 0.02 grains per dry standard cubic foot of effluent gas volume.

ii. There shall be no visible air contaminant emissions from the exhaust of the baghouse.

#### # 002 [25 Pa. Code §127.441] Operating permit terms and conditions.

Pursuant to 25 Pa. Code 25 § 123.1(a), there shall be no fugitive emissions from this facility at any time, except those that are a direct result of stockpiling or use of roads. Pursuant to 25 Pa. Code § 123.1(c), all reasonable actions shall be taken to prevent particulate matter that may arise from stockpiling or use of roads from becoming airborne. Pursuant to 25 Pa.Code § 123.2 (relating to fugitive particulate matter), fugitive emissions shall not cross the owner or operator's property line at any time.

#### II. TESTING REQUIREMENTS.

## # 003 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

If at any time the Department has reason to believe that the air contaminant emissions from the exhaust of a fabric collector (baghouse) associated with cooler plant operating under this Permit are, or may be, in excess of any applicable air contaminant emission limitation, the owner or operator shall conduct such stack tests or source tests requested by the Department to determine the actual air contaminant emission rate. The owner or operator shall perform any such testing in accordance with the applicable provisions of 25 Pa. Code, Chapter 139 (relating to sampling and testing) as well as in accordance with any additional requirements or conditions established by the Department at the time the owner or operator is notified, in writing, of the need to conduct testing.

#### III. MONITORING REQUIREMENTS.

#### # 004 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

The baghouse shall be equipped with instrumentation to monitor the differential pressure across the unit on a continuous basis. The gauge should be positioned so that it is easily accessed and read

#### # 005 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

The company shall ensure that the control devices shall be equipped with the applicable monitoring equipment and the monitoring equipment shall be installed, calibrated, operated, and maintained according to the vendor's specifications at all times the control device is in use.





#### IV. RECORDKEEPING REQUIREMENTS.

## # 006 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

Pursuant to 25 Pa. Code § 135.5 (relating to recordkeeping), the owner or operator shall maintain and make available, upon request by the Department, such records as may be necessary to emonstrate compliance with 25 Pa. Code § 135.3 (relating to reporting). These records may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions. The records shall be retained for a minimum of five (5) years and shall be made available to the Department upon request.

# 007 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

The permittee shall record the pressure drop across the baghouse. At a minimum these recordings shall be taken once per week, while the source and baghouses are in operation. The recordings shall be maintained in a logbook and made available to the Department upon request.

#### V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

#### VI. WORK PRACTICE REQUIREMENTS.

### # 008 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

The plant shall be:

a. Operated in such a manner as not to cause air pollution as that term is defined in 25 Pa. Code § 121.1;

b. Operated and maintained in a manner consistent with good operating and maintenance practices;

c. Operated and maintained in accordance with practices based on the "manufacturer's specifications," and

d. Operated and maintained in such a manner that no owner or operator may permit the emission into the outdoor atmosphere of any malodorous air contaminants from any source that the malodors are detectable outside the property of the owner or operator on whose land the facility is being operated in accordance with 25 Pa. Code §123.31 (relating to limitations).

#### # 009 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

The storage and handling of the material collected in the air cleaning device(s) associated with the aforementioned source(s) shall not at any time result in the emission of fugitive air contaminants in excess of the limitations specified in Section 123.1 of chapter 123 of the Rules and Regulations of the Department of Environmental Protection.

#### # 010 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

1. Dust collected in the baghouse filters shall be discharged into closed containers only.

2. The permittee shall keep on hand a sufficient quantity of spare baghouse bags/filters for the baghouse(s) associated with the aforementioned source(s) in order to be able to immediately replace any bags/filters requiring replacement due to deterioration resulting from routine operation of the source(s) and baghouse(s).

#### VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).





SECTION E. Source Group Restrictions.



OLDCASTLE APG/EASTON



# SECTION F. Alternative Operation Requirements.

No Alternative Operations exist for this State Only facility.





## SECTION G. Emission Restriction Summary.

No emission restrictions listed in this section of the permit.





## SECTION H. Miscellaneous.

48-00093

(a) The Department received the operating permit application for this facility on 02/20/2024. The facility is required to pay an Annual Operating Permit Maintenance Fee in accordance with Pennsylvania Code, Title 25, Chapter 127, Section 127.703. The Annual Maintenance Fee is due on or before December 31 of each year for the next calendar year.

(b) This is a Natural Minor Operating Permit facility and incorporates the requirements of Plan Approval 48-00093B issued 01/12/2022.

(c) The following is a list of sources that have been determined by the Department to be of minor significance under 25 Pa. Code, Chapter 127, Section 127.14(a)(8) and are not regulated in this TV Operating Permit. However, this determination does not exempt the sources from compliance with all applicable air quality regulations specified in 25 Pa. Code Chapters 121-143

- The following Request for Determinations (RFD's) have been issued for the facility:

#48-0520 - FARR GS-6 dust collector controlled and exhausts inside building. Issued 04/18/2008.

#48-0521 - NY Blower Co. W10877-100 dust collector to control Reker's emission which exhausts inside the building. Issued 04/18/2008.

#48-0522 - Dalamatic D-90 dust collector to control Reker's emissions which exhausts inside the building. Issued 04/18/2008.

#48-0523 - Two WAM FJ0600 and four WAM FC0400 installed on mixer deck and exhausts inside the building. Issued 04/18/2008.

#48-0524 - Torit DF306 controls emissions from tumbling line and exhausts inside building. Received 04/22/2008.

#48-0525 - Four WAM dust collectors installed on cement silos exhausts to atmosphere. Issued 04/18/2008.

#48-0526 - Two Dayton - 4HZ416 dust collectors to control emissions from wet cast deck and exhausts inside building. Issued 04/18/2008.

#48-0527 - Two WAM FCJ 3PP dust collectors to control emissions on wet cast deck and exhausts inside building. Issued 04/18/2008.

#48-0528 - Dayton - 4HZ416 dust collector to control emissions on mixer deck and exhausted inside building. Issued 04/18/2008. #48-0620 - Reker dust collector; Issued 05/02/2011.

#48-0621 - Cement silo dust collector; Issued 05/02/2011.

#48-0622 - FC/TT3 process dust collector. Issued 05/02/2011. (Replaced by #48-0683).

#48-0683 - 3 dust collector exhaust indoors; Issued 06/17/2013.

#48-0863 - two spray lines for spraying concrete block; Issued 6/1/2017.

- drum tumbler and dust collector; lssued 8/31/2021.

- dust collector with interior exhaust; Issued 9/1/2021.

- add three 1.0 Mmbtu duct burners; Issued 6/9/2023.





\*\*\*\*\*\* End of Report \*\*\*\*\*\*